

**Garant**

**Steel boring bar A.. SDUCR 93°, for indexable inserts DC., right-hand, Shank Ø / insert size: 32/11mm**


**Order data**

Order number	260342 32/11
GTIN	4045197656049
Item class	21T

**Technical description**

Minimum pre-drill Ø $D_{min}$	40 mm
ISO code toolholder	A32S SDUCR/L11
Pack of insert screws	269028 2
suitable indexable insert	DC.. 11T3..
Shim	269005 3
Centre offset $L_3$	22 mm
Insert size	11 mm
Shim screw	269013 2
Overall length L	250 mm
Clamping height $L_2$	31 mm
Setting angle $\kappa$	93 degrees
Shank Ø $D_s$	32 mm
Standard	DIN 8024
Application type	right-hand
Boring depth up to	3×D
Through-coolant	yes

Application	Internal longitudinal turning
Type of product	Boring Bar

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## Accessories

Shim Type 3	269005 3
Set of insert screws Type 8	269028 8
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15